

# Cutting instruction of SWEDBOARD® Material with **ZÜN** swiss cutting systems

## SWEDBOARD® COMPOSITE

THROUGH CUT	16 mm	20 mm	40 mm
Tool	EOT-250 (Electrical Oscillating Tool)	EOT-250 (Electrical Oscillating Tool)	EOT-250 (Electrical Oscillating Tool)
Knife	Z201 (Z202 for 10 mm)	Z68	Z608
Multi pass max depth	–	–	25 mm (2 pass)
Cutting Speed	1000 mm/sec	800 mm/sec	300 mm/sec
Acceleration	4	3	2

V-CUT	16 mm	20 mm	40 mm
Tool	VCT (V-Cut Tool)	VCT2 + Knife holder 5231395	–
Knife	Z71	Z702	–
Cutting Speed	600 mm/sec	600 mm/sec	–
Acceleration	3	3	–

## SWEDBOARD® FIBRE

THROUGH CUT	16 mm
Tool	EOT-250 (Electrical Oscillating Tool)
Knife	Z201 (Z202 for 10 mm)
Cutting Speed	1000 mm/sec
Acceleration	4

V-CUT	16 mm
Tool	VCT (V-Cut Tool)
Knife	Z71
Cutting Speed	600 mm/sec
Acceleration	3