

Cutting instruction of SB Material with **ZÜN** swiss cutting systems

Through Cut

- Tool: EOT-250 (Electrical Oscillating Tool)
- Knife: Z201 (for 16 mm. Use Z202 for 10 mm thickness)
- Cutting Speed: 1000 mm/sec
- Acceleration: 4

V-Cut

- Tool: VCT (V-Cut Tool)
- Knife: Z71
- Cutting Speed: 600
- Acceleration: 3

SB Composite
PRINT & CONSTRUCT



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